

5/46

| | | |
|-----------------------------|---------------------|----------------|
| DART AEROSPACE LTD | Work Order: | 24679 |
| Description: Bracket | Part Number: | D3126-1 |
| Dwg: D3126 Rev. A1 | Qty: | 5 |
| Page 1 of 1 | | |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|---|-----|----------|-----|
| 1 | DC | Issue Traveller | PA | 05.10.26 | 5 |
| 2 | PG | Issue P/O: 2008867 Email or ship Dxf file to vendor Laser cut per Dwg D3126 flat patern D3126-1 Material: AISI 304/316 SS sheet 0.032" thick per MIL-S-5059 (Ref: Dart Spec. M304S) Annealed Material release note required | AP | 05/10/27 | 5 |
| 3 | RG | Receive and Inspect for transit damage Ensure the material note is attached. | Lo | 05/11/22 | 6 |
| 4 | QC6 | Inspect dimensions per template D3126-1T1 | Pa | 05/11/22 | 6 |
| 5 | CB | Deburr if necessary | SAD | 05/12/18 | 6 |
| 6 | CB | Form on CNC brake as per D3126 using Jig D3126T1 Identify as D3126-1 | JB | 06/01/18 | 6 |
| 7 | GA | Scribe Dart P/N as shown on Dwg D3126 | JB | 06/01/18 | 6 |
| 8 | QC5 | Inspect work to Step 7 | J | 06-01-15 | 6 |
| 9 | ST | Identify and Stock | Ch | 6/1/18 | 6 |
| 10 | AC | Cost / part | Juc | 06-01-24 | 6 |
| 11 | DC | Close W/O Inspect Level 21 | DP | 06/01/24 | 6 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A | 03.01.15 | New issue | KJ/RF | RF |

RELEASED
03.01.16 RF

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/01/24
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

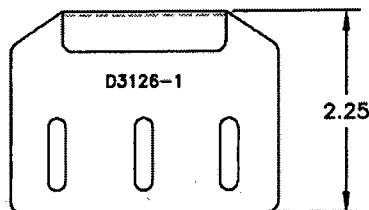
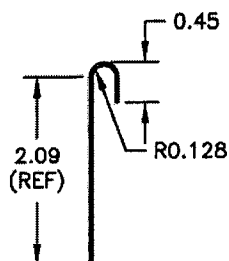
DART
SUPERCEDED BY



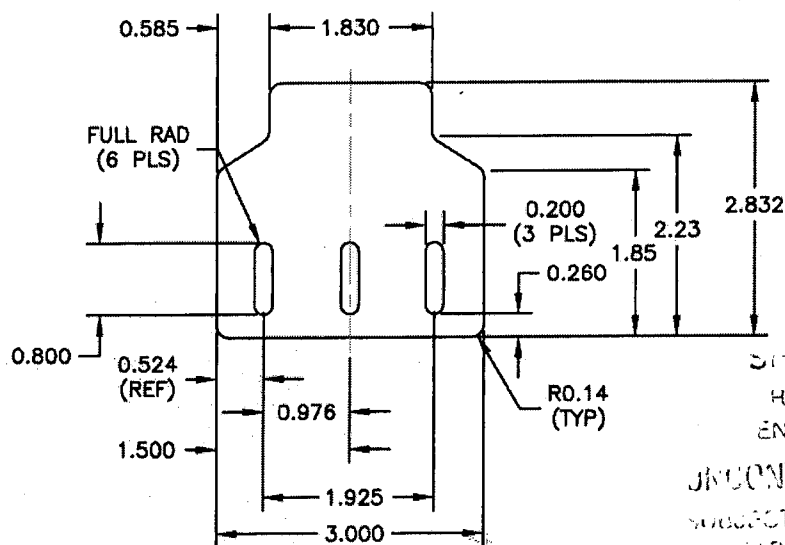
Rev. B 04.11.24

| | | | |
|------------------|------------------|---|------------------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3126 | REV. A SHEET 1 OF 3 |
| DATE 02.04.17 | TITLE BRACKET | SCALE 1:2 | |
| A | 02.04.17 | NEW ISSUE | |
| AI | 02.09.23 | ADD "ANNEALED" SPEC | |

RELEASED
02.05.27



D3126-1 BRACKET
REPLACES PREMIER P/N B30-23000-265



D3126-1 BRACKET FLAT PATTERN

SHUT DOWN
RETURN TO
ENGINEER
UNCONTROLLED
SUBJECT TO
WITHOUT

WORK ORDER

NO. 24679

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-1 AS SHOWN

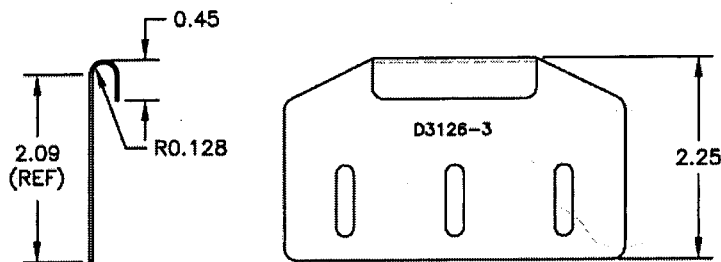
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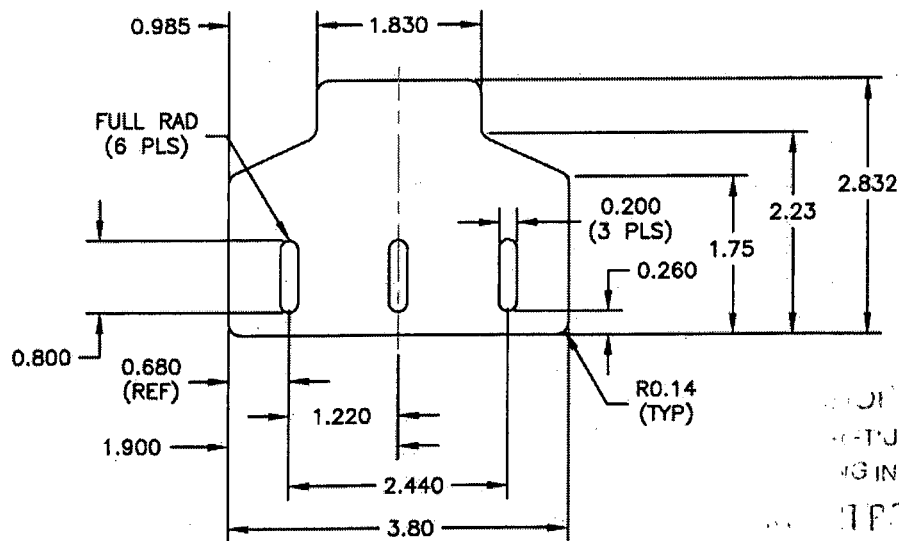


| | | | |
|------------------|-------------|---|------------------------|
| DESIGN # | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED # | DRAWING NO. D3126 | REV. A SHEET 2 OF 3 |
| DATE 02.04.17 | | TITLE BRACKET | SCALE 1:2 |

RELEASED
02.05.27



D3126-3 BRACKET
REPLACES PREMIER P/N B30-23000-267



D3126-3 BRACKET FLAT PATTERN

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-3 AS SHOWN

NOT COPY
RETURN TO
ING INEERING
NOT POLLED COPY
DART AEROSPACE LTD
WITHOUT NOTICE

WORK ORDER

NO. 24679

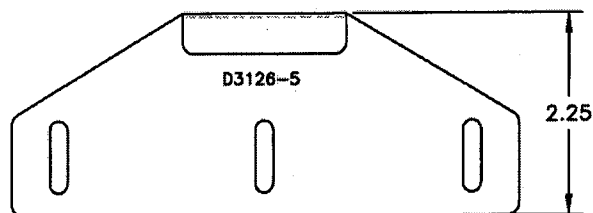
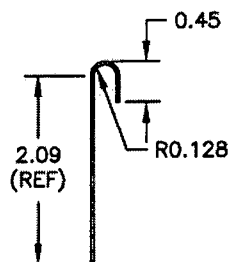
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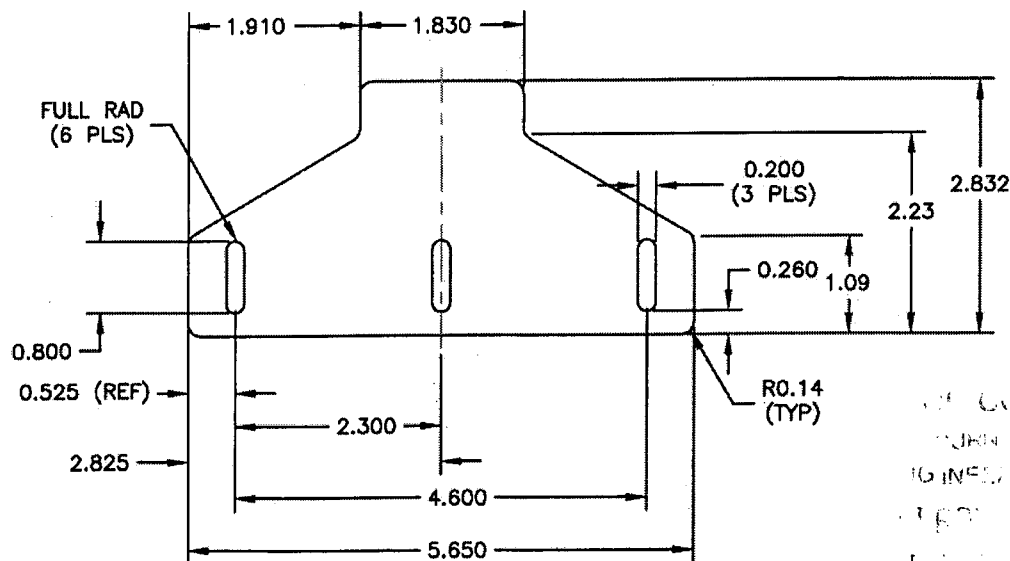


| | | | |
|------------------|----------------|---|------------------------|
| DESIGN # | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED # | DRAWING NO. D3126 | REV. A SHEET 3 OF 3 |
| DATE 02.04.17 | | TITLE BRACKET | SCALE 1:2 |

RELEASED
02.05.27



D3126-5 BRACKET
REPLACES PREMIER P/N B30-23000-269



D3126-5 BRACKET FLAT PATTERN

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-5 AS SHOWN

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

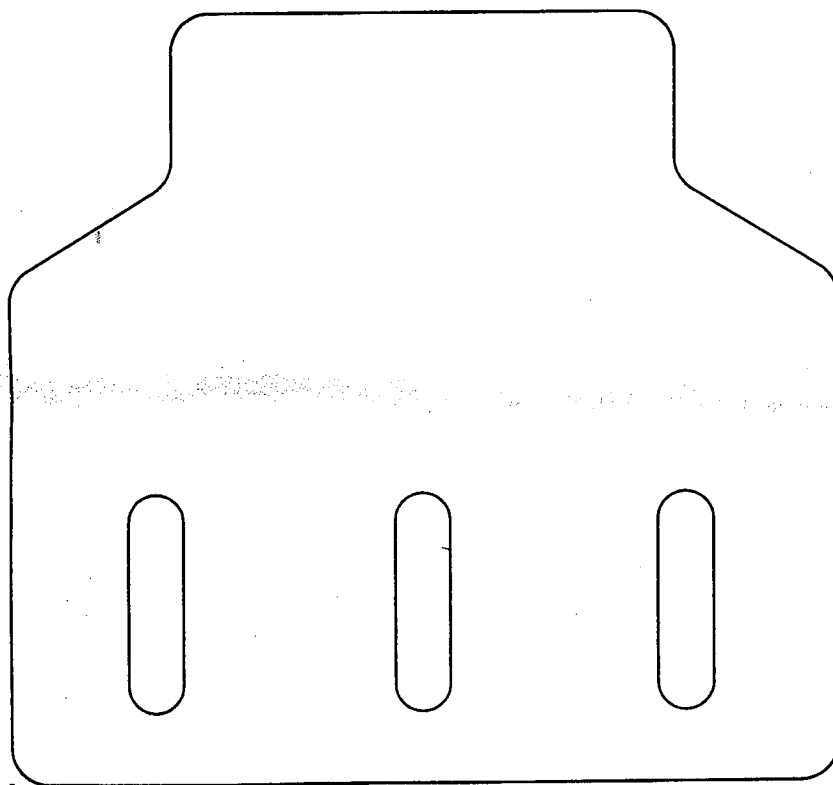
Oct 25, 2005
04:04 pm

Work Order No : 0024679
Project Name : D3126-1
Project For : WK546
Work Order Type : Main
Main WO Number :
House Part Number : D3126-1
Description : Bracket
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 10-25-05
Est Finish Date : 11-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | | |
|--------------------------|-----------|--------|
| | Estimated | Actual |
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |



D3126-1a
20ga ss

5pcs

ALGOMA STEEL INC.

105 West St., Sault Ste. Marie, Ontario, Canada, P6A 7B4

| | | | | | | | |
|--|---------------------------------|--------------------------------|-------------------------------|-------------------------------|------------------------|----------------|----------------------------|
| CUSTOMER PURCHASE ORDER NUMBER P50210ME002 | ENTRY DATE 2005/02/11 | SHIP DATE 2005/03/17 | TALLY NUMBER 963428 | SHIPPER'S NUMBER 09 | CARRIER NOKL | -381265 | MILL ORDER 64103 |
|--|---------------------------------|--------------------------------|-------------------------------|-------------------------------|------------------------|----------------|----------------------------|

CHARGE TO CUSTOMER NAME & ADDRESS

WILKINSON A DIVISION OF PREMETALCO INC
888 SOUTH EAST MARINE DRIVE
VANCOUVER BRITISH COLUMBIA
V5X 2V3

SHIP TO CUSTOMER NAME & ADDRESS

WILKINSON A DIVISION OF PREMETALCO INC
STATION 9777, FRASER STREET
VANCOUVER, BRITISH COLUMBIA

MILL TEST REPORTS

ALGOMA STEEL INC. HEREBY CERTIFIES THAT THE MATERIAL HEREIN DESCRIBED WAS MADE AND TESTED IN ACCORDANCE WITH THE RULES OF THE SPECIFICATION SHOWN HEREIN AS CONTAINED IN THE COMPANY RECORDS AND WITHIN THE SCOPE OF ACCREDITATION OF ISO/IEC GUIDE 25-1990 AS CONTAINED IN THE COMPANY RECORDS.

B. Thomson
MANAGING METALLURGIST

THIS MILL TEST REPORT MAY NOT BE REPRODUCED EXCEPT IN FULL WITHOUT WRITTEN APPROVAL OF ALGOMA STEEL INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE INTENDED RECEIVER, PLEASE CALL (705)945-2624 COLLECT FOR INSTRUCTIONS ON METHOD OF DISPOSAL OF DOCUMENT.

CUSTOMER SPECIFICATION

HOT ROLLED STEEL SHEET - CARBON - ASTM A1011 TYPE B (03) - CS - MATTE - P &
OIL (W/FINISH) - CUT EDGE ACCEPTABLE - SEMI-CRITICAL SURFACE - (AIM FOR LIGHT
SIDE OF GAUGE & NO COIL BREAKS) - (FLATNESS CRITICAL)

SUPPLEMENTARY INSTRUCTIONS

FAX SM ATTN M ELIAS 604 301 3244

INSP T/R

CHEMICAL ANALYSIS REPORT REQUIRED

CUST
USE

ELECTRICAL PANELS

2005/03/17 18:07

MEETS EN 10204 3.1.B AND DIN 50049 3.1.B

***** PRODUCT SHIPPED *****

CUSTOMER ITEM 001 OUR ITEM 001 DIMENSIONS .104 X 48 X COIL

| COIL NUMBER | HEAT | NO. PIECES | WEIGHT | COIL NUMBER | HEAT | NO. PIECES | WEIGHT |
|-------------|----------|------------|--------|-------------|----------|------------|--------|
| 9591434 | 1257D-53 | 1 | 29840 | 9591435 | 1257D-03 | 1 | 29440 |
| 9591436 | 1257D-54 | 1 | 29800 | 9591437 | 1257D-04 | 1 | 29040 |
| 9591438 | 1257D-55 | 1 | 29830 | | | | |

***** CHEMICAL PROPERTIES *****

| HEAT | C | MN | P | S | SI | CR | NI | CU | MO | AL | CB | V | B |
|-------|------|-----|-------|------|-----|-----|-----|-----|-----|------|------|------|----|
| 1257D | TI | SN | N | AS | ZR | PB | SB | | | | | | CA |
| | .05 | .36 | .011 | .007 | .02 | .02 | .13 | .04 | .01 | .027 | .000 | .001 | |
| | .001 | | .0037 | | | | | | | | | | |

****WARNING****

THE TEST RESULTS AND VALUES REPORTED HEREIN INDICATE ONLY THAT (1) THE PARTICULAR STEEL FOR WHICH THIS CERTIFICATE IS ISSUED MEETS THE MINIMUM SPECIFIED YIELD STRENGTH AND (2) THE CHEMICAL ANALYSIS AND PHYSICAL PROPERTIES OF SUCH STEEL ARE IN CONFORMANCE WITH THE REQUIREMENTS OF THE SPECIFICATION INDICATED. THE RESULTS OR VALUES REPORTED HEREIN CAN NOT BE USED TO QUALIFY THE STEEL FOR ANY SPECIFICATION OTHER THAN THE ONE INDICATED AND CAN NOT BE RELIED UPON FOR ANY PURPOSE (INCLUDING DESIGN OR CALCULATIONS) AS REPRESENTING THE ACTUAL STRENGTH OF SUCH STEEL.

PAGE 3 OF 3

830EW007-1 T M INDUSTRIAL (P50210ME002.1257D-04)

YIEH MAU CORP.
YIEH MAU CORP.

INVOICE NO. : F03MB57
COMMODITY :

SPECIFICATION :

CUSTOMER :

INSPECTION CERTIFICATE

MATERIAL TEST/INSPECTION CERTIFICATES

9023942

工廠:高雄縣路竹鄉順安路345號
345, SHUN AN RD. LU CHU HSIANG
KAOHSIUNG TAIWAN R.O.C.
TEL:(07)6972885 FAX:(07)6973006
CERTIFICATE NO:9212243
DATE OF ISSUE:12/31/2003

PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304,NO.4 (SIC)
FINISH, WITH 100 MIC.FILM ON MAIN SIDE, WITH BACK-PASS,
SLITTED EDGE, AISI 304, 2B FINISH, WITH PAPER INTERLEAVED,
SLITTED EDGE,
AISI 304

INTEGRIS METALS LTD

| INTEGRIS METALS LTD | | | | | | | | | | | | | | | | | | | CERTIFICATE NO:9212243 | |
|---|---|--------|------------------|----------|---------------|--------|--|------------------------------|------------|-----|-----|-----------------------------|------------|------------|------------|------------|------------|------------|------------------------|--|
| (ITEM NO) SIZE | | NO. | Weight (N.W.) | | Heat No. | ID NO. | Physical Properties Tensile Test GL=50 m/m | | | | | Chemical Composition (%) | | | | | | | | |
| | | | KGS | LBS | | | Y.S. (N/mm ²) | T.S. (N/mm ²) | EL. (%) | HRB | HV | C x100 | Si x100 | Mn x100 | P x1000 | S x1000 | Ni x100 | Cr x100 | N x100 | |
| | | | | | | | | | | | | | | | | | | | | |
| AISI 304 2B (7425-4228) | 1 | 1,442 | 3,179 | YU129992 | 2AS68986C-1 | 281 | 687 | 56 | 81 | 157 | 4.6 | 50 | 110 | 26 | 4 | 804 | 1819 | 3.1 | | |
| 24GA/48"X120" (7425-8401) | 1 | 1,446 | 3,188 | YU226021 | 29S65042BA-21 | 293 | 636 | 58 | 81 | 157 | 4.4 | 55 | 115 | 31 | 4 | 808 | 1808 | 3.6 | | |
| 20GA/48"X120" (7426-2619) | 1 | 1,428 | 3,148 | YU226201 | 2AS68982B-21 | 303 | 672 | 56 | 83 | 165 | 4.2 | 52 | 115 | 23 | 2 | 814 | 1824 | 3.8 | | |
| 18GA/48"X120" (7426-5059) | 1 | 1,414 | 3,117 | YU225206 | 2AS68037-21 | 301 | 675 | 55 | 81 | 158 | 5.5 | 60 | 106 | 26 | 3 | 826 | 1818 | 2.2 | | |
| 16GA/48"X96" | 1 | 1,412 | 3,113 | YU225206 | 2AS68037-22 | 301 | 675 | 55 | 81 | 158 | 5.5 | 60 | 106 | 26 | 3 | 826 | 1818 | 2.2 | | |
| 16GA/48"X96" (7426-5166) | 1 | 1,413 | 3,115 | YU225206 | 2AS68037-23 | 301 | 675 | 55 | 81 | 158 | 5.5 | 60 | 106 | 26 | 3 | 826 | 1818 | 2.2 | | |
| 16GA/48"X120" | 1 | 1,385 | 3,053 | YU225390 | 2AS67026B-1 | 306 | 694 | 50 | 83 | 163 | 5 | 52 | 104 | 23 | 4 | 806 | 1816 | 2.7 | | |
| 16GA/48"X120" | 1 | 1,385 | 3,053 | YU225390 | 2AS67026B-2 | 306 | 694 | 50 | 83 | 163 | 5 | 52 | 104 | 23 | 4 | 806 | 1816 | 2.7 | | |
| 16GA/48"X120" (7426-5455) | 1 | 1,215 | 2,679 | YU225390 | 2AS67026B-3 | 306 | 694 | 50 | 83 | 163 | 5 | 52 | 104 | 23 | 4 | 806 | 1816 | 2.7 | | |
| 16GA/60"X96" (7426-5497) | 1 | 1,438 | 3,170 | YU226508 | 2BS69861A-23 | 306 | 687 | 52 | 82 | 160 | 3.8 | 50 | 109 | 29 | 6 | 808 | 1809 | 2.6 | | |
| 16GA/60"X120" (7426-5612) | 1 | 1,411 | 3,111 | YU226508 | 2BS69861A-22 | 306 | 687 | 52 | 82 | 160 | 3.8 | 50 | 109 | 29 | 6 | 808 | 1809 | 2.6 | | |
| 16GA/60"X144" (7426-7949) | 1 | 1,434 | 3,161 | YU226508 | 2BS69861A-21 | 306 | 687 | 52 | 82 | 160 | 3.8 | 50 | 109 | 29 | 6 | 808 | 1809 | 2.6 | | |
| 14GA/48"X96" | 1 | 1,432 | 3,157 | YU130016 | 2AS68134B-2 | 304 | 640 | 50 | 83 | 163 | 4.8 | 52 | 112 | 26 | 4 | 812 | 1816 | 2.8 | | |
| 14GA/48"X96" (7426-8053) | 1 | 1,432 | 3,157 | YU130016 | 2AS68134B-3 | 304 | 640 | 50 | 83 | 163 | 4.8 | 52 | 112 | 26 | 4 | 812 | 1816 | 2.8 | | |
| 14GA/48"X120" | 1 | 1,435 | 3,164 | YU225138 | 2AS68038B-1 | 303 | 661 | 50 | 83 | 163 | 4.6 | 45 | 104 | 22 | 8 | 812 | 1805 | 2.6 | | |
| 14GA/48"X120" | 1 | 1,437 | 3,168 | YU225138 | 2AS68038B-2 | 303 | 661 | 50 | 83 | 163 | 4.6 | 45 | 104 | 22 | 8 | 812 | 1805 | 2.6 | | |
| 14GA/48"X120" (7426-8160) | 1 | 1,437 | 3,168 | YU225138 | 2AS68038B-3 | 303 | 661 | 50 | 83 | 163 | 4.6 | 45 | 104 | 22 | 8 | 812 | 1805 | 2.6 | | |
| 14GA/48"X144" (7426-8244) | 1 | 1,425 | 3,142 | YU130016 | 2AS68134B-1 | 304 | 640 | 50 | 83 | 163 | 4.8 | 52 | 112 | 26 | 4 | 812 | 1816 | 2.8 | | |
| 14GA/60"X96" | 1 | 1,413 | 3,115 | YU130125 | 2AS69265A-6 | 299 | 656 | 54 | 83 | 162 | 5 | 47 | 111 | 27 | 2 | 810 | 1808 | 3.6 | | |
| 19 | | 26,834 | 59,158 | | | | | | | | | | | | | | | | | |
| Remarks: NO MERCURY CONTAMINATION | | | | | | | | | | | | | | | | | | | | |
| WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH | | | | | | | | | | | | | | | | | | | | |
| Bend test: good for all Heat NO. | | | | | | | | | | | | | | | | | | | | |

Remarks: NO MERCURY CONTAMINATION
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE CONTRACT.

Bend test: good for all Heat NO.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,
A262E, ASME SA240, QQS766D.

YIEH MAU CORP.

16ga 304 2B ss



**NORTH AMERICAN
STAINLESS**

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 278331 01

Mail To:
WILKINSON STEEL AND METALS
ATTN: MILL CERTIFICATE SCANNER
888 SOUTHEAST MARINE DRIVE
VANCOUVER, BC V5X2V3
CANADA

Ship To:
WILKINSON STEEL AND METALS
888 SOUTHEAST MARINE DRIVE
VANCOUVER, BC V5X2V3
CANADA

Date: 8/13/2005 Page: 1

Steel: 304

Finish: 2B

Your Order: P50630PC001V

NAS Order: AE 0322595 03

Corrosion: ASTM A262/D2aE, 180Bend-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL SHEET, COLD ROLLED, ANNEALED AND PICKLED.
ASTMA240/04a, 480/04a, 666/03, ASMESA240/04, SA480/04, SA666/04
QOS766D-A X MG PRM, AMS5513H X MRK&FIN, MIL5059D, AMD3, X CRWN MEAS

REMARKS:

Material free from mercury contamination. No weld repairs.
EN 10204 3.1.B QOS763F Cond A

| Product ID # | Coil # | Thickness | Width | Weight | -----Length----- | Mark | Pieces |
|--------------|-------------|-----------|---------|-------------|------------------|------|--------|
| B36382 | * 0574K7 BB | .0360 | 48.0000 | 2,820 SHEET | 96.000 | 5 | 62 |

CHEMICAL ANALYSIS

| Heat | C | CR | CU | MN | MO | N | NI | P | S | SI |
|------|------|--------|------|-------|------|------|-------|------|------|------|
| 74K7 | .052 | 18.110 | .360 | 1.642 | .304 | .064 | 8.131 | .027 | .003 | .313 |

MECHANICAL PROPERTIES

| Product ID # | Coil # | l d o i c r | UTS KSI | .2% YS KSI | ELONG %-2" | Hard RB | Tail Hard |
|--------------|--------|-------------------|------------|---------------|---------------|------------|--------------|
| B36382 | 0574K7 | F T | 96.33 | 50.72 | 45.54 | 83.50 | 88.00 |

QC ENGINEER

ERIC HESS

8/13/2005